

# Primer and Undercoat

Universal Primer & Undercoat for use above water

## PRODUCT DESCRIPTION

Nautical Primer & Undercoat is a one-part yacht primer & undercoat for use on surfaces above water. Quick drying and easy to apply. Recommended for use with Nautical Gloss Enamel.

## PRODUCT INFORMATION

<b>Product Code</b>	NAU300 – White
<b>Typical Shelf Life</b>	2 years
<b>VOC (as supplied)</b>	506g/ltr
<b>Unit Size</b>	750ml, 2.5lt

## DRYING/OVERCOATING INFORMATION

	Drying			
	5°C (41°F)	15°C (59°F)	23°C (73°F)	35°C (95°F)
Touch Dry	3 hrs	1.5 hrs	60 mins	30 mins

Overcoated By	Overcoating Ambient / Substrate Temperature							
	5°C (41°F)		15°C (59°F)		23°C (73°F)		35°C (95°F)	
	Min	Max	Min	Max	Min	Max	Min	Max
Primer and Undercoat	3 hrs	Ext	2 hrs	Ext	60 mins	Ext	30 mins	Ext
Gloss Enamel	24 hrs	4 days	16 hrs	3 days	8 hrs	2 days	2 hrs	1 day

Note: If maximum overcoating time has been exceeded, sand using 400 grade paper

## APPLICATION AND USE

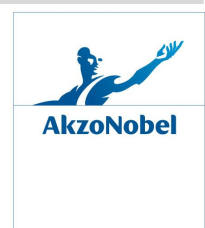
**Preparation** All surfaces to be coated should be clean, dry and degreased with a suitable cleaner.

To apply over: **GRP:** Abrade with 180-220 grade paper. **Aluminium:** Sand well using 24-120 grade paper(aluminium compatible). **Bare Wood:** Sand smooth with 80-180 and then 280 grade paper. Apply 1 coat of Nautical Primer & Undercoat thinned 10-15% with Nautical NT1 to ensure penetration and adhesion. **Oily Woods:** Degrease with Nautical NT1. Sand smooth with 80-180 and then 280 grade paper. **Steel:** Sand with 24-36 grade paper until a clean, bright surface is visible. **Zinc/Galvanised Steel:** Sand with 60-120 grade paper.

All surfaces should be washed to remove sanding residue and/or other contaminants.

**Application Methods**  
**Mixing** Stir well before use.  
**Cleaner** Nautical NT1  
**Ventilation and Humidity Control** Apply in dry, well ventilated conditions.  
**Spray application - PROFESSIONAL USE ONLY.**

**Some Important Points** Do not overcoat with any two-pack products. Not suitable for permanently immersed surfaces. Do not use below 5°C. For best results sand using 400 grade paper prior to applying Nautical Gloss Enamel. Do not mix Nautical Gloss Enamel and Nautical Primer & Undercoat together.



# Primer and Undercoat

Universal Primer & Undercoat for use above water

<b>Number of Coats</b>	<b>All substrates:</b> 2 coats (minimum)
<b>Recommended DFT</b>	75 microns dry
<b>Recommended WFT</b>	183 microns wet
<b>Application Methods</b>	Brush, roller
<b>Coverage</b>	(Theoretical) –10.5m <sup>2</sup> /lt by brush (Practical) –9.5m <sup>2</sup> /lt by brush

## TRANSPORTATION, STORAGE AND SAFETY INFORMATION

### Storage

#### GENERAL INFORMATION

Exposure to air and extremes of temperature should be avoided. For the full shelf life of the product to be realised ensure that between use the container is firmly closed and the temperature is between 5°C/41°F and 35°C/95°F. Keep out of direct sunlight.

#### TRANSPORTATION

The product should be kept in securely closed containers during transport and storage.

### Safety

#### GENERAL

Read the label safety section for Health and Safety Information.

#### DISPOSAL

Do not discard tins or pour paint into water courses, use the facilities provided. It is best to allow paints to harden before disposal. Remainders of this product cannot be disposed of through the municipal waste route or dumped without permit. Disposal of remainders must be arranged for in consultation with the authorities.

### IMPORTANT NOTES

*The information given in this sheet is not intended to be exhaustive. Any person using the product without first making further written enquiries as to the suitability of the product for the intended purpose does so at their own risk and we can accept no responsibility for the performance of the product or for any loss or damage (other than death or personal injury resulting from negligence) arising out of such use. The information contained in this sheet is liable to modification from time to time in the light of experience and our policy of continuous product development.*