

# Underwater Primer

Anticorrosive Underwater Primer

## PRODUCT DESCRIPTION

Nautical Underwater Primer is a quick drying one-part yacht primer suitable for all surfaces below the waterline. Recommended for use with Nautical Eroding Antifouling. It can also be applied as a barrier coat over unknown antifoulings.

## PRODUCT INFORMATION

<b>Product Code</b>	NAU500 – Grey
<b>Typical Shelf Life</b>	2 years
<b>VOC (as supplied)</b>	584 g/ltr
<b>Unit Size</b>	750ml, 2.5lt

## DRYING/OVERCOATING INFORMATION

	Drying			
	5°C (41°F)	15°C (59°F)	23°C (73°F)	35°C (95°F)
Touch Dry	1.5 hrs	1 hr	1 hr	1 hr

Overcoated By	Overcoating Ambient / Substrate Temperature							
	5°C (41°F)		15°C (59°F)		23°C (73°F)		35°C (95°F)	
	Min	Max	Min	Max	Min	Max	Min	Max
Underwater Primer	3 hrs	Ext	3 hrs	Ext	3 hrs	Ext	3 hrs	Ext
Eroding Antifouling	6 hrs	1 mth	3 hrs	1 mth	3 hrs	1 mth	3 hrs	1 mth

**Note:** If maximum overcoating time has been exceeded, sand using 80-180 grade paper

## APPLICATION AND USE

**Preparation** All surfaces to be coated should be clean, dry and degreased with a suitable cleaner.

### PREVIOUSLY ANTIFOULED SURFACE

**In Good Condition** Remove loose material. Wash down with fresh water. Allow to dry.

**In Poor Condition** Remove using a suitable paint stripper.

To apply over **GRP**: Sand with 180-220 grade paper. **Wood**: Sand with 80-180 grade paper. Apply 1 coat of Nautical Underwater Primer thinned 10-15% with Nautical NT2 to ensure penetration and adhesion. **Aluminium**: Mechanically abrade with aluminium compatible paper. **Zinc/Galvanised Steel**: Sand with 60-120 grade paper. **Steel**: Sand with 24-36 grade paper until a clean, bright surface is visible.

### Application Methods

**Mixing** Stir well before use.

**Cleaner** Nautical NT2.

**Ventilation and Humidity Control** Apply in dry, well ventilated conditions.

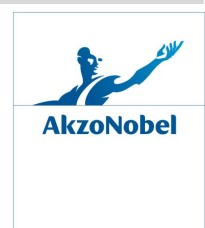
**Spray application** - PROFESSIONAL USE ONLY.

### Some Important Points

Do not overcoat with any two-pack products. Do not use below 5°C.

### Number of Coats

**GRP/Wood**: 2 coats, **Aluminium/Zinc/Steel/Galvanised Steel**: 5 coats



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<b>Recommended DFT</b>	40 microns dry
<b>Recommended WFT</b>	120 microns wet
<b>Application Methods</b>	Brush, roller
<b>Coverage</b>	(Theoretical) 8.3 m <sup>2</sup> /lt by brush (Practical) 7.4 m <sup>2</sup> /lt by brush

## TRANSPORTATION, STORAGE AND SAFETY INFORMATION

### Storage

#### GENERAL INFORMATION

Exposure to air and extremes of temperature should be avoided. For the full shelf life of the product to be realised ensure that between use the container is firmly closed and the temperature is between 5°C/41°F and 35°C/95°F. Keep out of direct sunlight.

#### TRANSPORTATION

The product should be kept in securely closed containers during transport and storage.

### Safety

#### GENERAL

Read the label safety section for Health and Safety Information.

#### DISPOSAL

Do not discard tins or pour paint into water courses, use the facilities provided. It is best to allow paints to harden before disposal. Remainders of this product cannot be disposed of through the municipal waste route or dumped without permit. Disposal of remainders must be arranged for in consultation with the authorities.

### IMPORTANT NOTES

*The information given in this sheet is not intended to be exhaustive. Any person using the product without first making further written enquiries as to the suitability of the product for the intended purpose does so at their own risk and we can accept no responsibility for the performance of the product or for any loss or damage (other than death or personal injury resulting from negligence) arising out of such use. The information contained in this sheet is liable to modification from time to time in the light of experience and our policy of continuous product development.*

